



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T101880
Job Sheet 201174



Part No: RB T101880

Job Qty: 1 pcs

Part Name: Tool Sleeve



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/26/19

Job Tracking No:

Due Date: 10/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Ordere 19809

Note: DWG T101880 Rev. A IPP Rev. A 18.06.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Small Fab - 1	1 pcs	10/7/19		0.00	1.00	Small Fab - 1	<i>ML</i>
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
120	QC 5	1 pcs	10/7/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
							AFF001-VC	
130	Outsource - 16 - Grinding	1 pcs	10/7/19					
132	Packaging 2-1 - Receive - B4B	1 pcs	10/7/19		0.00	0.00	Packaging 2 - 1 - B4B	<i>2019-10-04</i>
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S219011



Part: RB T101880

Job No: 201174

Serial No/Batch: S219011

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/02/19

DAS

OCT 07 2019

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ME OCT 16 2019

				Packaging 2 - 5 - B4B		
				Packaging 2 - 4 - B4B		
				Packaging 2 - 6 - B4B		
				Packaging 2 - 7 - B4B		
				Packaging 2 - 8 - B4B		
				Packaging 2 - 9 - B4B		
				Packaging 2 - 10 - B4B		
				Packaging 2 - 11 - B4B		
				Packaging 2 - 12 - B4B		
				Packaging 2 - 13 - B4B		
				Packaging 2 - 14 - B4B		
				Packaging 2 - 15 - B4B		
				Packaging 2 - 16 - B4B		
				Packaging 2 - 17 - B4B		
				Packaging 2 - 18 - B4B		
				Packaging 2 - 19 - B4B		
				Packaging 2 - 20 - B4B		
				Packaging 2 - 21 - B4B		
				Packaging 2 - 22 - B4B		
				Packaging 2 - 23 - B4B		
				Packaging 2 - 24 - B4B		
				Packaging 2 - 25 - B4B		
				Packaging 2 - 26 - B4B		
				Packaging 2 - 27 - B4B		
				Packaging 2 - 28 - B4B		
				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
134 QC 6	1 pcs	10/7/19	0.00 0.00	QC 6 - 9	DAS	
				QC 6 - 68	81	
				QC 6 - 61	9-89	OCT 16 2019
				QC 6 - 40		
				QC 6 - 81		
140 Outsource - 13 - Zinc Plating	1 pcs	10/7/19		GRO002-VC	5	2019-10-18
180 Packaging 2-2 - Receive - B4B	1 pcs	10/7/19	0.00 0.00	Packaging 2 - 1 - B4B		
				Packaging 2 - 2 - B4B		
				Packaging 2 - 3 - B4B		
				Packaging 2 - 5 - B4B		
				Packaging 2 - 4 - B4B		
				Packaging 2 - 6 - B4B		
				Packaging 2 - 7 - B4B		
				Packaging 2 - 8 - B4B		
				Packaging 2 - 9 - B4B		
				Packaging 2 - 10 - B4B		
				Packaging 2 - 11 - B4B		
				Packaging 2 - 12 - B4B		
				Packaging 2 - 13 - B4B		
				Packaging 2 - 14 - B4B		
				Packaging 2 - 15 - B4B		
				Packaging 2 - 16 - B4B		
				Packaging 2 - 17 - B4B		
				Packaging 2 - 18 - B4B		
				Packaging 2 - 19 - B4B		
				Packaging 2 - 20 - B4B		

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				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
190 QC 6	1 pcs	10/7/19	0.00 0.00	QC 6 - 9	DAS OCT 25 2019 68 9-89
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
200 Packaging 3-1 - Stock - B4B	1 pcs	10/7/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 28 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - FG	1 pcs	10/7/19	0.00 0.00	QC 21 - FG - 21	DAS 21 OCT 28 2019 9-89
				QC 21 - FG - 70	

QC 21 - SA - 53

Part Op 110 - Small Fab-3 (Small Fab) 1-Assemble as per DWG. Press fit dowel pins.
 Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O)
 130 - Outsource16 (Outside Processing - Grinding) 1--Issue P/O to KG Grinding; P/O _____ 2-Grind as per DWG. 3- Certificate of Conformity is required
 132 - Packaging2 (Receive & Inspect for Damage & Mat'l Certs)
 134 - QC6 (QC6- All purchased or subcontracted products)
 140 - Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O 44807 -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required
 180 - Packaging2 (Receive & Inspect for Damage & Mat'l Certs)
 190 - QC6 (QC6- All purchased or subcontracted products)
 200 - Packaging3 (Identify as per dwg & Stock Location: _____) Bag and tag
 210 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98381A718	Dowel Pin	4 Ea (4 ea)	110-Small Fab - 1	<u>5079642</u>
RB T101880-3	Ring	1 pcs (1 ea)	110-Small Fab - 1	<u>3106602</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	98381A718	4	41	0
	RB T101880-3	1	6	0

Part Specifications

Specifications could not be found.

Plex 10/2/19 7:12 AM dart.leclair.mathieu

Tel (613) 632-5200

PURCHASE ORDER
POHB044695



Via:	Ground
Pymt Terms:	Net 30
Freight Terms:	
Special Comments:	

Grand Total: \$60.00

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/15/19 1:16 PM Dart.Guerin.Kimberley

AFFUTAGE K.G. INC. K.G. GRINDING INC.

11455 avenue Philippe Panneton
Montréal, Québec H1E 4M1
Tel: (514) 323-0192
Fax: (514) 323-6631

Packing Slip

Packing Slip No.:

11529

Date:

10-10-2019

Page:

Sold to:	Ship to:
DART AEROSPACE LTD CHANTAL LAVOIE 1270 Aberdeen Street Hawkesbury, On K6A 1K7	DART AEROSPACE LTD CHANTAL LAVOIE 1270 Aberdeen Street Hawkesbury, On K6A 1K7
Order No.: HB044695	Sold By:
Shipped By:	Tracking No.:

Item No.	Unit	Description	Ordered	Quantity Shipped	B/O
D.Modification	Each	RBT101880 Tool Sleeve Outsource16	1	1	
RECEIVED OCT 11 2019 DART AEROSPACE LTD.					

AFFUTAGE K.G. INC.

K.G. GRINDING INC.

CERTIFICAT/ CERTIFICATE

11455 Philippe Panneton
Montréal, Québec, H1E 4M1
E-mail: sales@kggrinding.com
Website: www.kggrinding.com

Tel: 514-323-0192
Fax: 514-323-6631

DATE : OCTOEBER 10TH, 2019

CONTACT : Kim Guerin
Chantal Lavoie

CLIENT : Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

DAS
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9-89

QTY	PART #	DESCRIPTION	Résulta
1	RBT101880	TOOL SLEEVE	PASS

Les pièce ci-haut mentionné été modifier aux dimensions définis sure votre dessin et numéro de commande P.O. # HB044695.

The above mentioned piece were modified to the dimensions specified on your drawing and your order Number P.O. # HB044695.

Adam Giancola



PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044807



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044807

PO Date: 10/18/19

Due Date: 10/28/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

2019-10-21

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199901	RBW6405G12031-3G-13	RBW6405G12031-3G Rev 3	Knurled Screw -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color Clear -Material type 4140 -Certificate of Conformity is required	Firmed XLO	-	10/28/19	6 pcs	0 pcs	6 pcs	\$12.8571/pcs	\$77.14
2	200656	RBW6705G02131-3G	RBW6705G02131-3G Rev 3	Rigging Pin Assembly N2 -Issue P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type O1 -Certificate of Conformity is required	Firmed XLO	-	10/28/19	6 pcs	0 pcs	6 pcs	\$7.50/pcs	\$45.00
199445					Firmed XLO	-	10/28/19	6 pcs	0 pcs	6 pcs	\$7.50/pcs	\$45.00
								Sub Total:	12	0	12	\$90.00

OCT 25 2019

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044807



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201174	RB T101880	T101880 Rev A	Tool Sleeve Outsource13 (Outside Processing - Zinc Plating) -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed X1	-	10/28/19	1 pcs	0 pcs	1 pcs	\$12.8571/pcs	\$12.86
Grand Total:												\$180.00

OCT 25 2019

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/21/19 11:22 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023347-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023347 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No			
23-Oct-2019		Jigar Patel			POHB044807			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6405G12031-3G-13 Rev.3	RBW6405G12031-3G 01-ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE- 1, SC- 2 0.0003 "	ZINC CH	6 /	6	0	0	0
2	RBW6705G02131-3G Rev.3	RBW6705G02131-3G 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 "	ZINC CH	12 /	12	0	0	0
3	RB T101880 Rev.A	T101880 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER B633 TYPE - 1, SC - 2 0.0003 "	ZINC CH	1 /	1	0	0	0

RECEIVED
OCT 24 2019
DANT AEROSPACE LTD.

RECEIVED
 OCT 24 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been processed in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.